Purchase Order Receipt Listing

Monday, May 15, 2017 1:25:36 PM

All amounts are calculated in domestic currency. All Vendors PO ID PO36208 Receipt Dates from 5/9/2017 to 5/9/2017 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

	Book Amt	\$45.22	\$22.61	\$183.11	\$50.59		\$116.09	\$22.20	\$76.57
	MRB Qty/ MRB Reject Qty	0 0	0 0 0 0	0 0	0	0	0 0	0 0	0 0
	Inspected Qty/ Rejected Qty (PO U/M)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	Cost Per Unit/ Recv Value	\$1.88	\$1.88 \$22.61 \$3.86 \$92.61	\$2.86	\$2.53	\$50.59	\$9.67	\$1.11	\$3.83
	Recv C Qty (PO U/M)	24.0000 🛫	12.0000	64.0000	20.0000		12.0000	20.0000	20.0000
	Recv Date/ Recv Emp	5/9/2017 PLOU01	5/9/2017 PLOU01 5/9/2017 PLOU01	5/9/2017 PLOU01	5/9/2017	PLOU01	5/9/2017 PLOU01	5/9/2017 PLOU01	5/9/2017 PLOU01
	Required Date Required Qty	5/11/2017	\$(15/2017 12.0000 \$/11/2017 24.0000	5/11/2017 64.0000	5/11/2017	20.0000	5/11/2017	5/11/2017 20.0000	5/11/2017 20.0000
	PO U/M / Stock U/M	Acier Ouellette Inc. 492 f ar 0.500" f	f 0.750 f	Js təə)X01. f		X02. f) x f	Sar f	f Sar f
	Project ID Reference/ Description/ Cert Std	VC-CAM002 Acier Ouel M303R0.500 49 7 f 303 Round Bar 0.500" f m137513	M303R0.750 f 303 Round Bar 0.750 f m137513	M304S20GA 304/316 .040 Sheet m137513	M6061T6B0.750X01. f 500 6061-T6 Bar 750 X - 6	1.50 m.137513	M6061T6B1.500X02. f 500 6061-T6 Bar 1.50 x f 2.50	m/37513 M6061T6R0,750 6061-T6 Round Bar .750"	M6061T6R1.500 6061-T6 Round Bar 1.50 m137513
	Line I Nbr/ Insp Req	ndor Name 1 No	7 S	S No	9 °Z		7 No	∞ ×	6 °Z
-	Curr Type	VendorID/Vendor Name PO36208 1 CAD No							

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Inspected Qty/ Rejected Qty (PO U/M)	0.0000	0.0000	0.0000	Total Received Quantity: Total Qty to Inspect (PO U/M):
Cost Per Unit/ Recv Value	\$2.28	\$3.77	\$0.00	Total Ç
Recv Qty (PO U/M)	160.0000	192.0000	1.0000	
Recv Date/ Recv Emp	5/9/2017 PLOU01	5/9/2017 PLOU01	5/9/2017 PLOU01	
Required Date Required Qty	5/11/2017	5/11/2017	5/11/2017	
PO U/M / Stock U/M	Acier Ouellette Inc. Signature of the s	sf sf		
Project ID Reference/ Description/ Cert Std	VC-CAM002 Acier C	M6061T6S.080 6061-T6.080 Sheet m137513	71401-45 PROCUREMENT QUALITY CLAUSES m137513	
	>	, 7		
Line Nbr/ Insp Req	idor Nan 10 No	= °Z	13 No	
Purchase Order ID/ Curr Type	VendorID/Vendor Name PO36208 10 CAD No			

Billed to DART AERO DART AERO 1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7 Att: CHAI Product Description NA NA WARE WA	Shipped to DART AEROSPACE LTD , Ontario, Att: CHANTAL LAVOIE Tél.: 613-632-5200 Delivery Route 5 Weight Qty U/	el.: 613-632-5	U/M PI_\$CLB	Your orde Processed Salesman Carrier Credit Ter Page Page CMD EXP	Your order N° Processed by Salesman Carrier		2017/05/09 36208 Josianne Bourdon	2017/05/09 36208 Josianne Bourdo	S)		
ROSPACE LTD SERDEEN ST. BURY, Ontario, K6A 1K7 Product Description	ROSPACE LTD ,, HANTAL LAVOIE T ry Route 5 Weight 24.01	el.: 613-632-5	2200 U/M –	Your o Proces Salesπ Carrlet Credit Page	rder N° sed by nan r		36208 Josiann	e Bourg			
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1 ROUND 55 1/2 303 (12R) RSS-12303-12 RSY 12' R/L HEAT, 428258 pour 3 piecely	1	1		3.00	***************************************						
2 ROUND SS 3/4 303 (12R) RSS-34303-12 2 X 12' R/L HEAT (19483)	36.05	24.00	PI_\$CLB	2.00	1	1			***************************************		
3 PLAT SS304 1/2 X 12 PLI NS00000022 I X 12' R/L HEAT:		1.00	NU\$_NU	1.00					***		
4 FLAT SS 1/2 X 2 1/2 SS304 (12R) FSS-12212-12 NS00001700 I X 12' R/L HEAT:		1.00	UN_\$UN	1.00		-			THE MICHIGAN CONTRACTOR AND ADDRESS OF THE ADDRESS	Į.	

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Order - Sales

Customer Nº

ACTER OUELLETTE INC.
935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) 16S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Date

2017/05/05 CLI0001056

NIR: R-109516-6

1011791	ACIER OUELLETTE INC.		Order - Sales	Copy C000028768
001=11=11=	Salaberry de Valleyfield (Québec) 36S 5L1	SS 5L1	Customer N°	CLI0001056
	Fel., 150-577-1246 Più; 514-536-4246 EXI.; 800-567-4248 Fax; 450-377-5696 Mtl; 514-336-4246 EXI.; 866-456-4242	246 Ext.: 866-456-4242	Date	2017/05/05
			Delivery date	2017/05/09
			Your order N°	36208
	Shipped to DART AEROSPACE LTD		Processed by	Josianne Bourdon
1270 , ABERDEEN ST. HAWKESBURY, Optario, K6A 1K7	Ontario		Salesman	
	, 0116110,		Carrier	OUELLETTE VALLEYFIELD
	Att: CHANTAL LAVOIE Tél.: 613-632-5200	13-632-5200	Credit Terme	NET 30
	Delivery Route 5		Page	2
Product Description	Weight Qty	M/N	PCS NB	Internal Use Only
			CMD EXP B/O	IN I S C OUT
5 SHEET SS 20G SS304-2B (4 X 8) FESS-20G483042B 3430	100.48	64.00 P12_\$CLB	2.00	
6 FLAT ALU 3/4 X 1.1/2 6061-T6 (20) FAL-34112-20 1 X 20' HEAT. 64538	27.00	20.00 PI_SCLB	1.00	
7 FLAT ALU 1 1/2 X 2 1/2 6061-T6 (12) FAL-112212-12 I X 12' HEAT. 201620153	52.87	12.00 PI_\$CLB	1.00	
8 ROUND ALU 3/4 6061-T6 (20) RAL-34-20 1 X 20' HEAT: 66561	10.46	20.00 PL\$CLB	1.00	

NIR: R-109516-6

ACIER 935, Boul. Salaberry Tél.: 450-
₹ 88.95
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11/11

OUELLETTE INC.

-377-4248 MU: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242 de Valleyfield (Québec) J6S 5L1 du Hâvre

Order - Sales

CO00028768

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CL10001056 2017/05/05 Delivery date Customer N° Date

2017/05/09

36208

Your order No

Processed by

Salesman Carrier

Josianne Bourdon

OUELLETTE VALLEYFIELD

NET 30

Credit Terme

Att : CHANTAL LAVOIE Tél.: 613-632-5200

DART AEROSPACE LTD

, Ontario,

DART AEROSPACE LTD 1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

Billed to

Shipped to

	Delivery Route	S.		Page			3				
Product Description	Weight	è	M/III		PCS NB			Interi	nternal Use Only	Only	
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Product Description	Weight	ě	M/II		PCS NB	B		Internal Use Only	nal U	se O	ıly	
	116121	4.2	11/0	CMD	EXP	0/8	NI	I	S	v	DOUT	
9 ROUND ALU 11/2 6061-T6 (20) RAL-112-20 1 X 20' HEAT 65124	41.52	20.00	PI_\$CLB	1.00								
10 ALU SHEET .064 (14G) 6061-T6 (4 X 8) FEAL-064486061 3175 5 X 4 ' X 8' HEAT: 766639	144.16	160.00	P12_\$CLB	2.00					***************************************			
11 ALU SHEET .081 (12G) 6061-T6 (4 X 12) FEAL-0814126061 3195 4 X 4' X 12' HEAT, (8427997)	219.07	192.00	P12_\$CLB	4.00						1		
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Conditions:

Total Weight (LBS): 1 655.62

NIR: R-109516-6

All sold and delivered materials remain the property of "Acer Quellette Inc" until payment is made in full, complete and cashed, All lost materials are at the buyer's expense. The warranty offered by "Acer Quellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per annual) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the reposcession of the goods soid. All dams must be made within five (5) days with this document enclosed, Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to

Prepared By :	Verified By :	Delivered By :	Time	Customer's Signature
		and a second		

4 025.61	0.00	4 025.61
(\$CAD)	Deposit	Balance
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OUELLETTE INC.

du Hâvre

377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl; 514-336-4246 Ext.: 866-456-4242 de Valleyfield (Québec) 36S 5L1

Order - Sales

CO00028768

Coby

2017/05/09 CL10001056 2017/05/05 Delivery date **Customer N°** Date

36208

Your order N°

Josianne Bourdon

Processed by Salesman

OUELLETTE VALLEYFIELD

NET 30

Credit Terme

Att: CHANTAL LAVOIE Tél.: 613-632-5200

DART AEROSPACE LTD

, Ontario,

DART AEROSPACE LTD 1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

Billed to

Shipped to

Carrier

ă	elivery Route	2		Page		3				
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1 X 20' HEAT: 65124												
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1 ALU SHEET .081 (12G) 6061-T6 (4 X 12	FEAL-0814126061 3:	4 X 4' X 17' HFAT. 047700

FEAL-064486061

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TRANSFERT ST-JEROME 08-05

SURCHARGE ENERGETIQUE

FRAIS ENERGETIQUE

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PIZ_\$CLB

Total Weight (LBS) :1 655.62

NIR: R-109516-6

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed, All lost materials are at the buyer's expense. The warranty offend by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." is the buyer hereby accepts to respect the following concilions; Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the soller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (3) days with this document enclosed, Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to Conditions:

Customer's Signature Time Delivered By: Verified By: Prepared By:

Deposit Balance Total (\$CAD)

0

0.00 4 025.61 4 025.61



Acciaierie Valbruna S.P.A.

36106 VICENZA (Italia) - Viale della scienz. Telefono 0444,968211 - Fax 0444,953838 SIND. 30100 RCLZANO (REBA) - VIN A. VORA. 4137 Telefono 0471,924111 - Fax 0471,924497

CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

In conformath a: EN 10204 (2004), 3.1 trechitenorsing torsion

Conscators MEST871667 / 2016 / shuttery/feek king

Chords / Bestelai PurchaserCleni VALBRUNA CANADA LTD **6724 HOLGATE CRESCENT** LST 5Z1 - MILTON, ONT LST 5Z1 - CA

Stato di fornicura Coloracións Gobiery trais Está da Borando

Hot rolled - Annealed Cold Drawn

Produhare

STABILIMENTO DI BOLZANO

Ordine nr 604005743 Stock - Canada

Tipo di Elaborazione E+AOD

Marchi di Fabbrica fantan des Lufarmes seu Trans era us Sigles de fusina production

Entel Yaur arter Commanda Conferma ordine nr E116004066

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Avviso di Specialione: D-8Z16003438

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IDISECTIONS IN A 2019 EDITION COMMER ANALYSIS ONLY

Produced analysis only.

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ASTM A562 2012 530300 A MIL-5-862 RV1 303 QQ-S-764 B/2 303 A

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Acciaierie Valbruna s.p.A.

36100 VICENZA (Italia) - Viale della spenza, 25 71 Telefond 0444,953211 - Fax 0444 962836 Steb : 39100 BOLZANO (Italia) - VIA A Volta 4/17 Telefono C471.924111 - Fax 0471,924497

CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

in conformità a: EN 10204 (2004) . 3.1

Hattlifetoreng fortinon

Constitutions. MEST871667 / 2016 /

HARPFINEILE

Cliente / Bestster/Purchase/Chara VALBRUNA CANADA LTD **8724 HOLGATE CRESCENT** LST 5Z1 - MILTON, ONT LST 5Z1 - CA

State di fomiliura Laternutare

Hot rolled - Annealed Gold Drawn

Historia Britania in the production a

STABILIMENTO DI BOLZANO

Ordina nr. 604005743 Stock - Conada

Year order Estatus

Tipo di Elisborazione E+AOD

Marchi di l'abbrea Jection one (elementure livere mans). Speed of fution product the

Conforma ordine nr. El16004060

Qualia: Windstot Constationing

303HS

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Avviso di Spedizione: D-BZ16003438

Maria Makadayayayay drend I towards

MV188ZHS MAXIVAL

Penzeratiza 303HS

Produced without class I-II Ozono depleting substances. Solution heat treated free from continuous carbide network. Micro and macro etch test : OK Reduction ratio = 176,7 : 1 Annealing temperature 1960' F for 2.5hAvater. Material is DFARS Compliant

Sono state codd state tutte le conoviore richeste Die geginden Antendeungen and is, Auslag witch in 1942 (1972) tellbeit. The indexed has been familiered in accordance with the requirements is tradefed by the troub continue and accordance.

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Meked and manufactured in baly

No welding or weld repair. Material time from Morcury contamination

We declare that the finished product is checked for redisactive contamination through Portal System when a leaves the production cont.

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER ACCORDING TO ISQ 2001: 2008, ISO/TS16949: 2008, AS 91000

The Guality Management System is Ceristed acc. Pressure Equipment Directive 197/23/EC Annax 1.s. 4.3 by TUEV and LL DYD 5 Any act of tempering, modification, alteration, equatoriesing analysis fatafication and/or any other action which modifies the contents of the legislation less that controlled a violation of applicable care and criminal laws. Accided Valencia shall protect its rights and interests before any competent court, authority and jurisdiction.

Mariyal analor Valpicia grades/products are riterufactured with tedia techniques to control composition, distribution, size and shape of non-metalisc inclusions, for improved machinability.

The supplied product conforms to requirements expressly requested by the surchaser and conforms to requirements expended by persist norms and standards. Should the product be used for more severe, collical and/or in any case different explications then those the materials sprintedly intended for, any different explications then the severe conformation of the materials and the materials and the severe conformation of the se requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser, Acclainne Valtraina SpA shall and the responsible for any improper use of the Products

Bolzano, 19/05/16 CBLCO6

(Mod. MCE2) -

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M. Rizzogt Kind

Pagina - 2 di 2

MAS

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METALLURGICAL TEST REPORT

North American Stainless Canada Inc. 740 Imperial Road North Guelph, ON NIKIZ3

エージンレ

Certificate: 107119 740 Imperial Road North UI

Customer: 007035 510

770967

Your Ordar:

MIN 40061 AND TVENEY NOTIFIED AMS-50400 TYPE 1, QQS-764B COMDITION A

Round Bar, Annealed, Cold Draw ASTM A582/12 EN 10204 3.1, ASTM A484/11 PRODUCT DESCRIPTION:

NAS Order: PN 0056401 02

Corrosion:

Pinish: co Steal 303

Date: 10/23/2015

Page: 1.4

COMPLIES W/REQUIREMENTS OF DFAR 252.225-7009 EU DIRECTIVE

REMARKS:

IN USA PREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION 2011/65/EU.RoHS. EAF+XOD+CC. NO WELD REPAIR. MELITED AND MFG

CHEMICAL ANALYS Skid # Diameter 1-1 S .7500 2129 Weight ----Longth---194.00 Mark Pieces Commodity Code 71469845

BH4444 0

Product

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CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan) Lab Ascreditation Bursau, ISO/IEC 17025, Certificate# 52323 Chemical Analysis

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NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical

Dept. Mgr.

ABHIJEET BHAVE Bishan

10/22/2015

.0.8 AC2 983 ACIER OUELLETTE INC

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#3430 ACIER OUELLETTE INC

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Customer: 007035 501

Certificate: 245735

NAS

North American Stainless Canada Inc. 740 Imperial Road North Guelah, ON NIKIZ3

METALLURGICAL TEST REPORT

6870 Yighway 42 East Ghent, KY 41045-9615 (502) 347-6000

Finish: 38

Steel 304

Date: 12/13/2016

Page:

>-

STAINENSS STEEL COIL, C.R. ANNEALED & PICKLED; UNS 30400
ASTM A240/15, A480/15, A666/15; A5666/15, A570/15, A480/15, A480/15, A6666/15
BERN-TOXLY ON FOLLOWING ASTM: A276/16, A479/15, A484/15, A312/16
CHEM ONLY ON FOLLOWING ASME: SR312/13, SA479/13
AMS 5513J ZARK; MIL-9-5059D AMEND3 (X CROWN MEAS)
NACE MR0175/180 15156-3:2009 A, MR0103/07/QQS766D-A X MAG PERM 0 222X PRODUCT DESCRIPTION: Y Your Order: 04222X A Product H SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED K 1-1 Id 0 N ۲ Coil 04222X 785809 D Z 118 g 1 -0 BH K . 9637 .2475 Ta 91 1% 1-1 Skid # Thickness n 18,0080 CH % CM(Country of Melt) .0360 CD % .3655 HAPTE. 48.0000 NAS Order: PN 0072898 ES(Spain) US(United States) % NON 1.7640 Weight 15,850 % OK 2635 COIL -----tongth-----Material is Free of Radioactive Contamination eroduct Mig.by a Quality Mgr.Sys. in Conf. w/ISO 9001 Steel Making Process: EAF, AOD, & Cont. Casting Mat'l is Free of Mercury Contemination. REMARKS: 04 EN 10204:2004 3.1; ROHS 1 & 2 Compliant *weltod & Manufactured in the USA; Mat'l is DFARs Compliant ZA(South Africa) JP(Japen) 24 0695 Lab Accreditation 25 K 8.0280 Mark Pieces Commodity Code Bureau, .0305 30 Chamical Analysis por ASTM A751/14s 74257403 ISO/IEC 17025, Certificates L2323 Corrosion: ASTM A252/15 A/180Band-OK Cà .0010 24 No wold repairs.

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical Dept. Mgr.

KRIS LARK

12/12/2016

Test de dureté Rockwell Rockwell Hardness Test

Client / Customer:

LES ACIERS TRANSBEC (1997) LTEE.

Adresse / Address:

4054 BOUL, LE CORBUSIER # 201

LAVAL, QC H7L5R2

commande Sapa / Sapa order #:

5110255

bon de commande / Purchase order # : OU-44748

de matrice / Die #: M\$ 16477

Description: (1/2" X 3/4" FLAT BAR

Alliage & frempage / Alloy & temper: (6061 T6

Longueur / Lenght: 6097 mm

Contrôle / Control #: 56857-1

Coulée / Cast # (: 64538

Dureté Rockwell E /

Min. requis /

Max. permis /

Rockwell E hardness: 96 HRE

Min. required: 88 HRE

Max. permitted: 100 HRE

Composition chimique typique / Typical chemical composition:

	Si	Fe	Cu	Mn	Mg	Cr	Zn	TI
6063	0,28 - 0,60	0.13 - 0.25	0,10 Max	0,10 Max	0,35 - 0.73	0,10 Max	0.05 Max	0.05 Max
6005	0,68 - 0.72	0,15 - 0,27	0,04 - 0,08	80.0 - 60.0	0.48 - 0.52	0.03 Max	0,05 Max	0.03 Max
6005A	0.65 - 0.75	0,15 - 0,27	0,15 Max	0.20 - 0.30	0.45 - 0.55	0,10 Max	0,05 Max	0,05 Max
6061	0,50 - 0,76	0,13 - 0.29	0.15 - 0.28	0.10 Max	0.80 - 1.00	0,04 - 0.14	0,08 Max	0,05 Max
6351	0.7 - 1.3	0.5 Max	0.10 Max	0.40 - 0.80	0.40 - 0.80	****	0.50 Max	0.20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement vôtre,

date: 2015-11-19

Yours truly,

Gilles Pelletler

Technicien de la qualité

Quality technician

F.07.04 rev0 Rapport depropriétés mécaniques.doc



Service Center Metals 5850 Quality Way

Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER 278833 ITEM

	SCRB 1.500x2.500	V836661	32 pcs	1,710 lbs	Quantity Certified
D. Schroeder (Canada)	6061-T6511	C73639			
11/22/2016	MRB0657	314705	The second secon		The state of the s
DATE OF SHIPMENT	DIE NUMBER	MANIFEST NUMBER			

CERTIFICATION SPECIFICATION AMS-QQA-200/8 Rev-A ASTM-B221-14 No Stencil

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6.

This product is RoHS-2, REACH, and DFARS compliant.

$-5^{3} \stackrel{201619859}{(201620153)} R687013-014$	Transmission of the Laboratory	Tests Lot No.	Mechanical Properties
11/15/16 11/18/16	disale distribution de la constante de la cons		Test Date
00	min	Strength (K	Ultimate Ten
49.70 43.20 53.80 46.10		(IS)	sile Yi
20 46.80 .10 50.30	hr. MVIIIIIII) parte	(KSI)	eld Strength
15.60 18.60 15.90 16.30		Elongation	Percent

Print Date: 11/22/2016			第,	1	2		-			USA	ed in the	nd extrud	s are melted a	SCM products are melted and extruded in the USA
United States of America	0,15	0.05	97.38	0.03	0.03	0.10	0.88	0.10	0.34	0.38	0.76	6061	201620153	1K161101B 201620153
United States of America	0.15	0.05	97.42	0.02	0.06	0.09	0.91	0.09	0.32	0.35	0.74	6061	201620153	11091602
Melt Source:	Others Total	Ott Each	<u>A</u> L	Ħ	Zn	l5	Mg	Mn	CL	Fe	<u>is</u>	Alloy	Lot No.	Cast#
									y 6061	ım Allo	Alumin	ion for J	Chemical Composition for Aluminum Alloy 6061	Chemical

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 9/8/16

64313 KAL 34

Test de dureté Rockwell Rockwell Hardness Test

Cilent / Customer:

LES ACIERS TRANSBEC (1997) LTEE.

Adresse / Address:

4054 BOUL LE CORBUSIER, #201

LAVAL QC H71.5R2

commande Sapa / Sapa order # :

6050261

bon de commande / Purchase order # ; OU-46056

66561

de matrice / Die # : MS 9909

Description 3/4"ROD

Alliage & trempage / Alloy & temper: (6061 14

Longueur / Lenght: 6097 mm

Contrôle / Control #: 68684-1

Coulée / Casi # .(

Min. requis /

Max. permis /

Dureté Rockwell E / Rockwell E hardness: 89 HRE

Min, required: 88 HRE

Max. permitted: 100 HRE

Composition chimique typique / Typical chemical composition:

	51	Fe	Cu	Mn	Mg	Cr	Zn	11
6063	0.20 - 0.60	0.35 Max	0.10 Mox	0.16 Max	0,45 - 0.90	0,10 Max	0.10 Max	0.10 Mgx
6005	0.60 - 0.90	0.35 Max	0.10 Max	Q.IO Max	0.40 - 0.60	0.10 Max	0.10 Max	0.10 Max
5005A	0.66-0.74	0.14 - 0.28	0,08 - 0,16	C.18 - 0.36	0.45 - 0.54	0.03 Max	0.05 Max	0.05 Mox
1 408	0.40 - 0.80	0,70 Max	0.15 - 0.40	0.15 Max	0.80 - 1.20	0.04 - 0.35	0.25 Max	0.15 Max
351	0,7 - 1,3	0.5 Max	0.10 Max	0.40 - 0.80	0.4G - 0.80	processorate controlleración indiamento capación.	0.20 Max	0.20 Max

Nous certifions que le matériel tourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement vôtre,

date: 2016-07-15

Yours truly.

Gilles Pellelier

Technicien de la audité

Quality technician

F.07.04 rev0 Rapport depropriétés mécaniques doc

Test de dureté Rockwell Rockwell Hardness Test

Client / Customer:

LES ACIERS TRANSBEC (1997) LTEE.

Adresse / Address :

4054 BOUL, LE CORBUSIER #201

LAVAL, QC H7L5R2

commande Sapa / Sapa order # :

6010512

bon de commande / Purchase order # : OU-45179

Alliage & trempage / Alloy & temper: 6061 76

Description: (1.5"DIA. ROD

de matrice / Die #: M\$ 9917

6097 mm Longueur / Lenght:

Contrôle / Control #: 60688-1

Coulée / Cast # 65124

Min. requis /

Max, permis /

Dureté Rockwell E / Rockwell E hardness: 97 HRE

Min. required: 88 HRE

Max. permitted: 100 HRE

Composition chimique typique / Typical chemical composition:

	SI	fe	Cu	Mn	Mg	Ct	Zn	TI.
6063	0.20 - 0.60	0.35 Max	0.10 Max	0.10 Max	0,45 - 0.90	0,10 Mgx	0,10 Max	0.10 MOX
6005	0.60 - 0.90	0.35 Max	0.10 Mox	0.10 Max	0,40 - 0.60	0,10 Max	0,10 Max	0,10 Max
6005A	0.68 - 0.72	0.15 - 0.27	0.08 - 0.12	0.20 - 0.24	0.48 - 0.52	0.03 Max	0.05 Max	0.03 Max
1909	0,40 - 0.80	0.70 Max	0.15 - 0.40	0.15 Max	0.80 - 1,20	0.04 - 0.35	0,25 Max	0.15 Max
6351	0.7 - 1.3	0.5 Max	0.10 Max	0.40 - 0.80	0.40 - 0.80		0.20 Max	0,20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme (ASTM 8-221-14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement vôtre,

date: 2016-02-04

Yours truly,

Gilles Pellelier

Technicion de la qualité

Quality technician

F.07.04 rev0 Rapport depropriétés mécaniques doc

AccelorNittal Dofasco Inc. P.O. Box 2460 Maniiton, Ontario 1881 345 Purchase Grder/Boh de Commande H16772 02 JUL Dill of Lading/Connaissement 575922

TEST SEPORT HAPFORT D'ESSAI

Attention: [MANE] Fax: [FAX] Date: 08/04/2015

Vendor/Vendeur

Page 1 of 1
Customer/Citet Sales Gider/Pon de Commande Vendor/Vende
566000 25 349192002
Packing Sitp/Dordereau de Charge Vehtole of Carrier/Vehtole on Transportes:

SPRO/NOIM ET SPRO.
ASTM A653/A653M 11 CS TYPE R (11)
STO ASTM,2/3 FOR HOW GT.07542MM], NO MELD
STANDAAD UNEXMOSED SUPFACE
SIANDAAD FLAVMESS ASIM FULL TOLERANCE
MATERIAL SERTIFICATION REQUIRED
COCE GID#26 74

Paterial Pescription/Description du Material DOTASCO GALVANIEAL STEEL SHEET CUMMERCIAL STEEL CUMMERCIAL STEEL CUMMERCIAL STEEL CUMMERCIAL STEEL PASSILVATED DPT

Neight 40960 LUS Test Methods ASTM E1019, 8415

SERIAL NUMBER LIFT & PARDEAU 882750/00 6393791

F287050

We Certify That The Material Described Morein Conforms To The Specification Shown in This Deciment AccelorWattal Defaced Inc. as per Icalay Taggart CMT. Supervisor The Mesultin Relate Only to The Items Tested This Report Shall Not Be Reproduced Except in Full Mithout The Expressed Mritten Approval of The CHIG Supervisor.

This Contract is Subject to The Terms And Conditions Of Sale Shown On The Order Acknowledgement. Ce Contrat est Sujet aux Termes et Conditions de Vente Indiques Sur l'Acquise de Reception de Cossande

PEUILLE ALUMINIUM 6061-T6 .0810 Nom X 48.0000" X 144.0000" PART NO. LES ACIERS OUELLETTE INC.

PO/Rel OU-77984

Certificate of Mill Test Results

BL VIM-482758-001

Pg 1/1

Nous certifions que le document reproduit ki est une copie conforme du rapport fourni par le fournisseur du materiel ou les donnees resultent SIGNE PAR-LUCY TRUGLIO

Henan Xindatong Aluminum Industry Co., Ltd. MILL TEST CERTIFICATE

								Chrodesi	Chrodest Composition (%)	()K) IN					Mechanical Emperties	reporties	
ž	Les Na	(lach)	Alloy! Temper	M	Z.	5	Z,	ž	Zn	#	5	Others	9		Tensile Strength Eleggaise	Eleggy in	Standard
												Kark	Total	?	(1474)	(%)	
ALUMBON SIEET			\mathcal{I}														
45TM BQ01-MMS 4027H #67AMS-QQ- 4-239/11	RAZ7Y97	0.08"x48"x144"	6061 76	0.296	0.483	0.267	0,089	0.992	`	0.0283	0.107	0.03	0.13	Remain	395	13	GB/T3840-2012
(Z-1691 NTOJA	0.032"x48"x96"	TOO HIL	9	200	3	3										
		0.03Z*44*X120*	San Conc	9,00	1150	0.09	1.027	0,004	0.0048	160'0	0.0037	0.05	013	Remain	167	36	GB/T3830-2012
ALL DOUBLES AND ALL SAN THE CO.	SPUTENTIAN &	0.040"348"396"	TROOP I	780.0													
ASTAL BOOK	2-1007/10043	0.040"348"3120"	PIH COOL	0.086	9750	0.003	2001	0.007	0.0032	0.022	0000	0.65	0.15	Remain	\$	23	GB/T3880-2012
	7.16010104	0.125"348"396"	1000	3													
	7-1007157069	0.125"M&"%120"	elli Canc	5	0317	0.081	1.307	00006	0,0033	0017	C800.0	0.05	0.15	Remain	152	×	GB/73880-2012

L/CREF: IDLC19687

Description of Goods assiver Services:
COVERUNG 100 PERCENT OF INVOICE VALUE OF GOODS AND/OR SERVICES DESCRIBED AS,
+5-547 METRIC TUNG 5003 T6 ALUMINUM SHEET
+ 15-397 METRIC TONS 5003 H14 ALUMINUM SHEET

CIF TORONTO PORT

Impector: Shao Jiguo

海州省达通行业有误会引 医出现的现在分词

Date: Jan. 26, 2016

Henan Kindatong Aluminum Industry Co., Ltd.

AG 1460

MILL TEST/QUALITY CONTROL CERTIFICATE ALNAN ALUMINIUM INC.

No.55 TingHong Road Nanning, Guango, 530031, China

ADDRESS

CUSTOMER

PRODUCT TYPE

remainder 0.15-0.40 0.8-1.2 0.40-0.8 0.7max, 0.15max, 0.25max, 0.15max 0.04-0.35 10min 42.0min, 35.0min ramiader 0.15-0.40 0.2-1.2 | 0.40-0.8 | 0.7max | 0.15max | 0.25max | 0.15max | 0.00+0.33 | 10mia | 42.0mia | 35.0mia Yind E. remainder 0.15-0.40 0.8-1.2 0.40-0.8 0.7max, 0.15max 0.25max 0.15max 0.04-0.35 10mix 42.0min 35.0min 45 DATE:February 20,2015 17.7 Elong (%) 1.1.0 0.24 Ů 200 Ħ PRIME ALUMINUM -COIL 0.07 Zo 0.11 Min 579 Se Co 090 ij 250 N. 2115 LINWOOD AVENUE 2ND PLOCR, FORT LEE, NJ07024, USA 025 Ç remainder 7, Act Act Weight Alloy Temper (mm) (inci) 16 91 2 16 1909 6061 1909 1909 1/535 0.060 4.193 Dimension Dimension (mm) (inch) Sundard [1.651-3.251 0.065-0.128 Sendard 3277-6325 0.129-02-19 Standard 0.940-1.626 0.037-0.064 0.063*48 E. 2121-802.1 10073802.10 911002203102 EMPIRE RESOURCES, INC. HEAT Number The following blank UNIQUE Lot Number Standard Standard Standard

ORIGIN OF GOODS AS ALNAN ALUMINUM INC.

ACTUAL MILL CHEMICAL AND MECHANICAL PROPERTY TEST REPORTS IN IMPERIAL NOMENCLATURE REQUIRED PER SKID

MATENAL CONFORMS FOR ALLOY 6061. T6, AS PER ASTM B208-10 AMS QQA 250/11, AMS 4027 AND ALUMINUM ASSOCIATION STANDARDS-2003 IN ALL ASPECTS.

COUNTRY OF MELT AND MANUFACTURE:CHINA

Issued by [0473]

Reviewed by

MATERIAL: M30. DATE: MA		_	p	O / BATCH NO.:	P036208	1/M1375
MATERIAL CERT REC'D: QUANTITY RECEIVED: 341 QUANTITY INSPECTED: 341 QUANTITY REJECTED:	y55		THICKNE SHEET S	ESS ORDERED: ESS REÇEIVED: BIZE ORDERED: BIZE RECEIVED:	49	7
				90 020		
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CORRECT FINISH	(Y) N					
CORROSION	YO					
CORRECT GRAIN DIRECTION	ON					
CORRECT MATERIAL	(A) N					
CORRECT THICKNESS	OX					
PHOTO REQUIRED	YOU	-1-				
CORRECT MATERIAL	(A) N	AStm				
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CORRECT MATERIAL IDENTFICATION	7					
CORRECT M# ON THE MATERIAL	W N					
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (R)					
DOES THIS REQUIRE AN	0					
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SIZE OF TEST SAMPLE						
HARDNESS / DUROMETER REA	ADING					•
	testers	located in the	Quality Office			
QC 18 INSPECTION				ENGINEERING	SIGNOEE (#	

SIGNED OFF BY:

H:\FORMS\Quality Assurance\approved QA\MRIF Material Receipt Inspection Form revB

INSPECTED BY: CB

DATE: MAY 1 6 2017

MATERIAL: MA	R (3. 7. 6 20	50	9(O / BATCH NO.	po 3620	8/M137
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				- 4			
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SURFACE DAMAGE	Y	(0)					
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CORROSION	Y	0					
CORRECT GRAIN DIRECTION	0	N		7.			
CORRECT MATERIAL	()	N					
CORRECT THICKNESS	0	N					
PHOTO REQUIRED	Y	(1)					
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CORRECT MATERIAL IDENTFICATION	13	N					
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		REC	ORD RESULT	S BELOW			
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TYPE OF MATERIAL							
SIZE OF TEST SAMPLE							-
HARDNESS / DUROMETER REA	ADIN	(G	100				7
	1	esters	located in the Q	uality Office			

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

ENGINEERING SIGNOFF (if required)

SIGNED OFF BY:

H:\FORMS\Quality Assurance\approved QA\MRIF Material Receipt Inspection Form rev8

QC 18 INSPECTION

INSPECTED BY: 03

MATERIAL: MA	1500 14 1 5 2	017	5	PO / BATCH NO.:	P0362	08/113
MATERIAL CERT REC'D: QUANTITY RECEIVED: 64596 QUANTITY INSPECTED: QUANTITY REJECTED:	yes C+		THICKN SHEET:	ESS ORDERED ESS REÇEIVED: SIZE ORDERED: SIZE RECEIVED:	17X8 1038	
			* •			
DESCRIPTION	NCR (Check Y/N)			COMMENTS	=	
SURFACE DAMAGE CORRECT FINISH CORROSION	X (2)					
CORRECT GRAIN DIRECTION CORRECT MATERIAL CORRECT THICKNESS	S N					
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CORRECT MATERIAL IDENTFICATION CORRECT M# ON THE MATERIAL	7		44×			
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF DOES THIS REQUIRE AN	Y 🚫					
EXTRUSION REPORT	Y W					
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TYPE OF MATERIAL SIZE OF TEST SAMPLE		HRC	HRB	DUR A	DUR D	-
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	2000/3		e stuny vince			

ENGINEERING SIGNOFF (if required)
SIGNED OFF BY:
DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL: MCCC DATE: MAY	116 201	0.750X 1.5	@ 90	O / BATCH NO.:	p036408	M1375
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CORRECT MATERIAL	(2) N					
CORRECT THICKNESS	ON				The second secon	
PHOTO REQUIRED	Y (N)					-
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CORRECT REF # TO LINK CERT	(M) N	4+4	64538	>		
CORRECT MATERIAL IDENTFICATION	MM					
CORRECT M# ON THE MATERIAL	(N					
DOES THIS MATERIAL REQUIRE						
ENGINEERING SIGN OFF	YN	i	de la companya de la			
DOES THIS REQUIRE AN	\square					
EXTRUSION REPORT	YIO	<u> </u>				
CUT SAMPLE PIEC	E OF MA	TEDIAL AND	DDEECDMA	LADDNIEGO (HECK	
COT SAMELETIES		ORD RESULT		I INIVITATION (JIILOIN.	
	. \	HRC	HRB	I DURA	DURD	1
TYPE OF MATERIAL		1		JONA	50:02	
SIZE OF TEST SAMPLE			 	 		-
HARDNESS / DUROMETER REA	ADING			 		-
		located in the (Luality Office	1		
	1001010	Journal III III C	Canty Office			

QC 18 INSPECTION		 ENGINEERING SIGNOFF (if required)
INSPECTED BY: CB		SIGNED OFF BY:
DATE: MAY 1	6 2017	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL: MGGG, DATE: MAY			9(O / BATCH NO.:	P03620	AM 1376
MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: QUANTITY REJECTED:	ye.	S	THICKNE SHEET S	ESS ORDERED: ISS REQEIVED: IZE ORDERED: IZE RECEIVED:	1,50	00 A
DESCRIPTION	NCR (Check		€	COMMENTS		
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CORRECT FINISH	A Y					
CORROSION	YN	3				
CORRECT GRAIN DIRECTION	MI					
CORRECT MATERIAL	(C)					
CORRECT THICKNESS	00					
PHOTO REQUIRED	V (
CORRECT MATERIAL	W N		D721			
CORRECT REF # TO LINK CERT	(3)	, , , _ , _ 1	107650	153		
CORRECT MATERIAL IDENTFICATION	XX	11/1/10	2010 00			
CORRECT M# ON THE MATERIAL	(Y) N					
DOES THIS MATERIAL REQUIRE	- > 2			· · · · · · · · · · · · · · · · · · ·		
ENGINEERING SIGN OFF	Y 6	7				
DOES THIS REQUIRE AN						
EXTRUSION REPORT	YIR					
CUT SAMPLE PIECE		ATERIAL AND F		HARDNESS C	HECK.	
		HRC	HRB	DURA	DUR D	i i
TYPE OF MATERIAL						
SIZE OF TEST SAMPLE						-
HARDNESS / DUROMETER REA	DING					-
	teste	ers located in the Q	uality Office			<u></u>

INSPECTED BY: SIGNED OFF BY:

DATE: MAY 1 6 ZUI/ DATE:

ENGINEERING SIGNOFF (if required)

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

H:\FORMS\Quality Assurance\approved QA\MRIF Material Receipt Inspection Form revB

QC 18 INSPECTION

MATERIAL: MGOG DATE: MAY 1			9.75c		20) : BATCH NO).: <u>P</u>	03G208 ₁	M13751
MATERIAL CERT REC'D: QUANTITY RECEIVED: 30 QUANTITY INSPECTED: 30	8	CS		THI SH	CKNĘS EET SI	SS ORDERE SS REÇEIVE ZE ORDERE ZE RECEIVE	D: D:	,75 ,75	26 50 A
DESCRIPTION		CR eck	0		 ©	OMMENTS			
SURFACE DAMAGE		B							
CORRECT FINISH	(\forall)	N							
CORROSION	¥	0							
CORRECT GRAIN DIRECTION	\bigcirc	N							
CORRECT MATERIAL	(3)	N							
CORRECT THICKNESS	(Y)	N							
PHOTO REQUIRED	Ÿ	(4)	,						
CORRECT MATERIAL	0	K	ASH	h B)	21				
CORRECT REF # TO LINK CERT	0	Ν	47#	6650	2/				_
CORRECT MATERIAL IDENTFICATION		N							
CORRECT M# ON THE MATERIAL	0	N	85.5						
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	6							
DOES THIS REQUIRE AN		^							
EXTRUSION REPORT	Y								
CUT SAMPLE PIECI			TERIAL AND DRD RESUL			HARDNESS	OH.	ECK.	
			HRC	T HE	83	DURA		DUR D	1
TYPE OF MATERIAL									ì
SIZE OF TEST SAMPLE									
HARDNESS / DUROMETER REA	NIDA	G							-
	<u>ts</u>	esters	located in the	e Quality Of	fice				-

QC 18 INSPECTION • ENGINEERING SIGNOFF (if required)

INSPECTED BY:

DATE: MAY 1 6 2017 DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

H:\FORMS\Quality Assurance\approved QA\MRIF Material Receipt Inspection Form rev8

MATERIAL: MGOO		٥	O / BATCH NO.:	p036208	<u>/M137</u> 5	
MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: QUANTITY REJECTED:	Q 4Q		THICKNE SHEET S	ESS ORDERED: ESS RECEIVED: NZE ORDERED: NZE RECEIVED:	1,5	80 20 1
				5 *		
DESCRIPTION	NCR (Check Y/N)		(DOMMENTS		
SURFACE DAMAGE CORRECT FINISH CORROSION CORRECT GRAIN DIRECTION CORRECT MATERIAL CORRECT THICKNESS PHOTO REQUIRED CORRECT MATERIAL CORRECT MATERIAL CORRECT MATERIAL CORRECT MATERIAL IDENTFICATION CORRECT M# ON THE MATERIAL DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF DOES THIS REQUIRE AN EXTRUSION REPORT		AST	m B 321			
CUT SAMPLE PIEC			D PREFORM A	HARDNESS C	HECK.	
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER RE		HRC	HRB	DUR A	DUR D	
		located in th	e Quality Office			
QC 18 INSPECTION			٠ [ENGINEERING	SIGNOFF (if	required)
INSPECTED BY: MAY 167	2017		SIGNEE	OFF BY:		
DATE:				DATE:		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

H.\FORMS\Quality Assurance\approved QA\MRIF Material Receipt inspection Form revB

MATERIAL: MGC DATE: MA	(1+65 Y 152	2017		PO / BATCH NO.:	P0362	08/MB7
MATERIAL CERT REC'D: QUANTITY RECEIVED: 1935 QUANTITY INSPECTED: 1935	9 fr 9 fr 8 fr	5	THICK	NESS ORDERED: NESS REÇEIVED: SIZE ORDERED: SIZE REÇEIVED:	,079 4×12	0
DESCRIPTION	NCR (Chec	k į		COMMENTS		
	Y/N)	00				
SURFACE DAMAGE	DC.	<u> </u>				
CORRECT FINISH	(V)	V CO				
CORROSION	TO C	4				
CORRECT GRAIN DIRECTION CORRECT MATERIAL	1	7			-	
CORRECT THICKNESS	1	V				
PHOTO REQUIRED	V					
CORRECT MATERIAL		Ams	00.1	760		
CORRECT REF # TO LINK CERT	-	1 44	DATE	000		
CORRECT MATERIAL IDENTIFICATION	1	1 7 1	13/19/	797		-
CORRECT M# ON THE MATERIAL						
DOES THIS MATERIAL REQUIRE	101.					
ENGINEERING SIGN OFF	Y (3				
DOES THIS REQUIRE AN		-				
EXTRUSION REPORT	YIG	2)				
CUT SAMPLE PIEC	FOFM	ATERIAL A	ND PREFORM	A HARDNESS (CHECK	35
			ULTS BELOW			
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER RE,	ADING	HRC	HRB	DUR A	DUR D	the role are about the same
		ers located in	the Quality Office		1	
QC 18 INSPECTION		·• .		ENGINEERING	SIGNOFF (i	required)
INSPECTED BY:			SIGNE	ED OFF BY:		
DATE: MAY 15	2017			DATE:		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL: MGO DATE: MAY	16 2017	-663	Р(D./ BATCH NO.	D036308	M1375
MATERIAL CERT REC'D: QUANTITY RECEIVED: 160 S QUANTITY INSPECTED: 100 S QUANTITY REJECTED:	yes aft aft	4	THICKNE SHEET S			
	NCR					
DESCRIPTION	(Check Y/N)		€	COMMENTS		
SURFACE DAMAGE	YAR					
CORRECT FINISH	MAK					
CORROSION	YA					
CORRECT GRAIN DIRECTION	(Y) N			(2)		
CORRECT MATERIAL	MN					the spine of the s
CORRECT THICKNESS	(A) N					
PHOTO REQUIRED	YO					
CORRECT MATERIAL	(Y) N	ASTM	B209			
CORRECT REF # TO LINK CERT	(D) N	4+#				
CORRECT MATERIAL IDENTFICATION CORRECT M# ON THE MATERIAL	NON					
CORRECT M# ON THE MATERIAL	(Y) N					
DOES THIS MATERIAL REQUIRE						
ENGINEERING SIGN OFF	_ Y (Q)					
DOES THIS REQUIRE AN						
EXTRUSION REPORT	Y (M)					
CUT SAMPLE PIEC	E OF MA	TERIAL AND	PREFORM A	HARDNESS	THEOK	and the same of th
337311112		ORD RESUL			020.	
		HRC	I HRB	DURA	: DUR D	
TYPE OF MATERIAL					-0.00	
SIZE OF TEST SAMPLE		1		1		-
HARDNESS / DUROMETER RE	ADING		1			-
		located in the	Quality Office	1	-i	***
	200013	.Jourca in the	addity Office			

QC 18 INSPECTION	· ENGINEERING SIGNOFF (if required)
INSPECTED BY: CB	SIGNED OFF BY:
DATE: 120 6 6 93 17	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36208

Purchase Order Date 5/5/2017 PO Print Date 5/5/2017

Page Number 1 of 6

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 CA

VC-CAM002

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

800 667 4248

Buyer

Chantal Lavoie

Yours ppd

Customer Tax #

Customer POID

10127-2607

Terms

Net 30

Currency

CAD

Ship Via: Ship Acct: **FOB**

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	/	PO Unit Price	Extended Price
1	M303R0.500	303 Round Bar 0.500"	5/10/2017		36.00		\$2.57	\$92.67
	M303R0.300	303 Round Bai 0.300	Yes		50.00 f		92.37	\$92.07
	MATERIAL: AISI 303 SS RO	UND BAR AS PER ASTM A582	5/10/2017					

NOTE: AISI 304/316 NOT ACCEPTABLE

M303R0.750

303 Round Bar 0.750

5/10/2017

24.00

\$5.27

5/10/2017

Yes

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

15/15 Line Total:

Line Total:

\$126.51

\$92.67

\$126.51

PO Instructions: quotation: SOU0031157,SOU0031393



Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36208

Purchase Order Date 5/5/2017 PO Print Date 5/5/2017

Page Number 2 of 6

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 VC-CAM002

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

800 667 4248

Yours ppd

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms Currency Net 30 CAD

FOB

FCA - (Free Carrier)

Ship Via: Ship Acct:

M304B0.500X012.000

304 BAR .500 X 12.00

5/10/2017

12.00

f

\$68.67

\$824.00

5/10/2017

Yes

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS

AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

Line Total:

\$824.00

M304B0.500X2.500

304 BAR .500 x 2.50

5/10/2017

5/10/2017

Yes

12.00

f

\$34.66

\$415.95

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS

AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

Line Total:

\$415.95

PO Instructions: quotation: SOU0031157,SOU0031393



Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36208

Purchase Order Date 5/5/2017 PO Print Date 5/5/2017

Page Number 3 of 6

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 VC-CAM002

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 667 4248

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

Ship Acct:

M304S20GA

5

304/316 .040 Sheet

5/10/2017

Yes

5/10/2017

PURCHASE MATERIAL: AIS1 304/316 SS SHEET

ANNEALED

SPECIFICATION: MIL-S-5059

OR AMS 5513 (304) OR AMS 5524 (316)

ORASTMA240

OR ASME SA240

M6061T6B0,750X01.500

6061-T6 Bar .750 X 1.50

5/10/2017

Yes

5/10/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

1.

Buyer Chantal Lavoie

Customer POID

 Customer Tax #
 10127-2607

 Terms
 Net 30

 Currency
 CAD

Currency FOB

FCA – (Free Carrier)

64.00 sf

\$3.91

\$250.15

XX

Line Total:

\$250.15

20.00

f

\$3.46

\$69.11

Line Total:

15-

\$69.11

PO Instructions: quotation: SOU0031157,SOU0031393



Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36208

Purchase Order Date 5/5/2017 PO Print Date 5/5/2017

Page Number 4 of 6

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 VC-CAM002

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 667 4248

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

Ship Acct:

M6061T6B1.500X02.500

6061-T6 Bar 1.50 x 2.50

5/10/2017

Yes

5/10/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR OO-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR

ASTM B221)

M6061T6R0.750

6061-T6 Round Bar .750"

5/10/2017

5/10/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

M6061T6R1.500

6061-T6 Round Bar 1.50

5/10/2017

Yes

5/10/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

PO Instructions: quotation: SOU0031157,SOU0031393

Note:

Buyer

Customer POID

Customer Tax # Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30 CAD

FCA - (Free Carrier)

12.00

\$13.22

\$158.59

Line Total:

\$158.59

20.00

\$1.52

\$30.33

Line Total:

\$30.33

20.00

\$5.23

\$104.61

45/5



Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36208

Purchase Order Date 5/5/2017 PO Print Date 5/5/2017

Page Number 5 of 6

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 CA

VC-CAM002

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Buyer

Chantal Lavoie

800 667 4248

Yours ppd

Customer Tax #

Customer POID

10127-2607

Terms

Net 30 CAD

Currency **FOB**

FCA - (Free Carrier)

Ship Via: Ship Acct:

M6061T6S.062

6061-T6 .063 Sheet

5/10/2017

Yes 5/10/2017

160.00 sf

Line Total:

Line Total:

\$104.61

\$3.12

\$498.72

MATERIAL: 6061-T6/T62 ALUMINUN SHEET AS PER QQ-A-250/11 QR AMS-QQ-A-250/11 QR AMS 4025 QR AMS 4027

MATERIAL: 6061-T6/T62 ALUMINUN SHEET AS PER

QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027

OR ASTM B209

M6061T6S.080

OR ASTM B209

6061-T6 .080 Sheet

5/10/2017

5/10/2017

192.00 sf \$5.15

\$987.91

\$498.72

Line Total:

\$987.91

71550-15

ALUM PLATE 1/2" 6061-

5/10/2017

2.00

\$737.66

\$1,475.32

T651

Yes

Each

NEW JIGS FOR LARGE FAB

5/10/2017

1 X 28" WIDE X 100" LONG X 1/2" THICK 1 X 26" WIDE X 100" LONG X 1/2" THICK

PO Instructions: quotation: SOU0031157,SOU0031393



Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36208

Purchase Order Date 5/5/2017 PO Print Date 5/5/2017

Page Number 6 of 6

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 VC-CAM002

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 667 4248

Buyer

Chantal Lavoie

Yours ppd

Customer POID Customer Tax #

10127-2607

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Deliver To: DAVID.D

71401-45

PROCUREMENT QUALITY CLAUSES 5/10/2017

5/10/2017

No

1.00

\$1,475.32

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retension of quality documents

\$0.00

\$0.00

Line Total:

Line Total:

15

\$0.00

PO Total:

\$5,033.87

PO Instructions: quotation: SOU0031157,SOU0031393

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100

requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

1

Change Date:

5/5/2017